



ELECTRONICS

## Product Information

*SAMSUNG TFT-LCD***MODEL NO. : LTM150XO-L21**



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## General Description

### \* Description

LTM150XO-L01 is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFTs as switching devices. This model is composed of a TFT LCD panel, a driver circuit and a back-light system. The resolution of a 15.0" contains 1024 x 768 pixels and can display up to 16.2 millions colors.

### \* Features

- High contrast ratio, high aperture structure
- TN (Twisted Nematic) mode
- Wide viewing angle
- High speed response
- XGA (1024 x 768 pixels) resolution
- Low power consumption
- 2 CCFTs (Cold Cathode Fluorescent Tube)
- DE (Data Enable) mode
- LVDS (Low Voltage Differential Signaling) interface (1pixel/clock)
- Compact Size Design
- Pb-free configuration
- RoHS compliance

### \* Applications

Desktop monitors

Display terminals for AV application products

Monitors for industrial machine

### \* General information

Items	Specification	Unit	Note
Display area	304.128(H) x 228.096(V)	mm	
Driver element	a-Si TFT active matrix		
Display colors	16.2M	colors	
Number of pixels	1024 x 768	pixel	
Pixel arrangement	RGB vertical stripe		
Pixel pitch	0.297(H) x 0.297(W)	mm	
Display mode	Normally White		
Surface treatment	Haze 25%, Hard-coating (3H)		

## \* Mechanical information

Item		Min.	Typ.	Max.	Note
Module size	Horizontal(H)	326.0	326.5	327.0	mm
	Vertical(V)	253.0	253.5	254.0	mm
	Depth(D)	-	-	12.0	mm
Weight		-	-	1,050	g

## 1. Absolute Maximum Ratings

### 1.1 Absolute ratings of environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T <sub>STG</sub>	-25	60	℃	(1)
Operating temperature (Glass surface temperature)	T <sub>OPR</sub>	0	50	℃	(1)
Shock ( non - operating )	Snop	-	50	G	(2),(4)
Vibration ( non - operating )	Vnop	-	1.5	G	(3),(4)

Note (1) Temperature and relative humidity range are shown in the figure below.

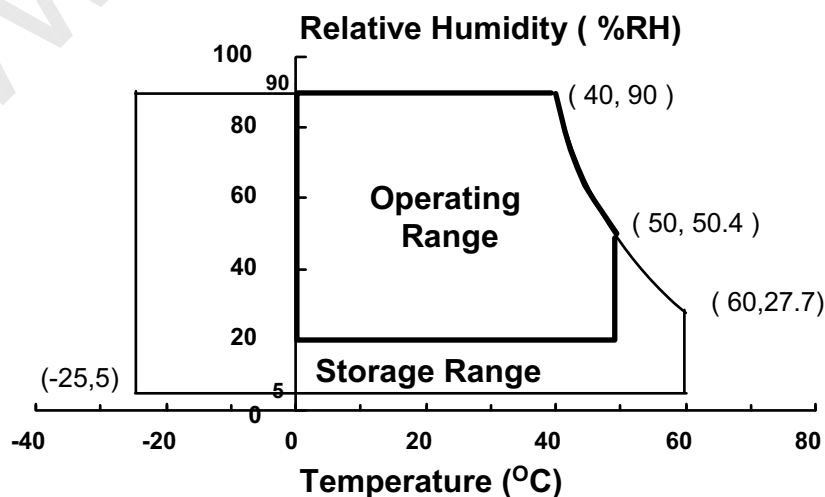
90 % RH Max. ( 40 °C ≥ Ta )

Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

(2) 11ms, sine wave, one time for ±X, ±Y, ±Z axis

(3) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

(4) At vibration and shock test, the fixture which holds the module to be tested has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



## 1.2 ELECTRICAL ABSOLUTE RATINGS

### (1) TFT LCD Module

(V<sub>ss</sub> = GND = 0 V)

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VDD	V <sub>ss</sub> -0.3	4.0	V	(1)

Note (1) Within Ta ( 25 ± 2 °C)

### (2) BACK-LIGHT UNIT

(Ta = 25 ± 2°C)

Item	Symbol	Min.	Max.	Unit.	Note
Lamp Current	IL	3.0	9.0	mArms	(1),(2)
Lamp Frequency	fL	40	80	kHz	(1)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under Normal Operating Conditions.

(2) Specified values are for a single lamp.

(Refer to the Note (1) in the page 13 for further information).



## 2. Optical Characteristics

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1).

Measuring equipment : TOPCON BM-5A, BM-7, PHOTO RESEARCH PR650  
Eldim EZ-Contrast

(Inverter Freq. : 50 kHz) \* Ta = 25 ± 2°C, VDD=3.3V, fv= 60Hz, fDCLK=65MHz, IL = 8.0mA<sub>rms</sub>

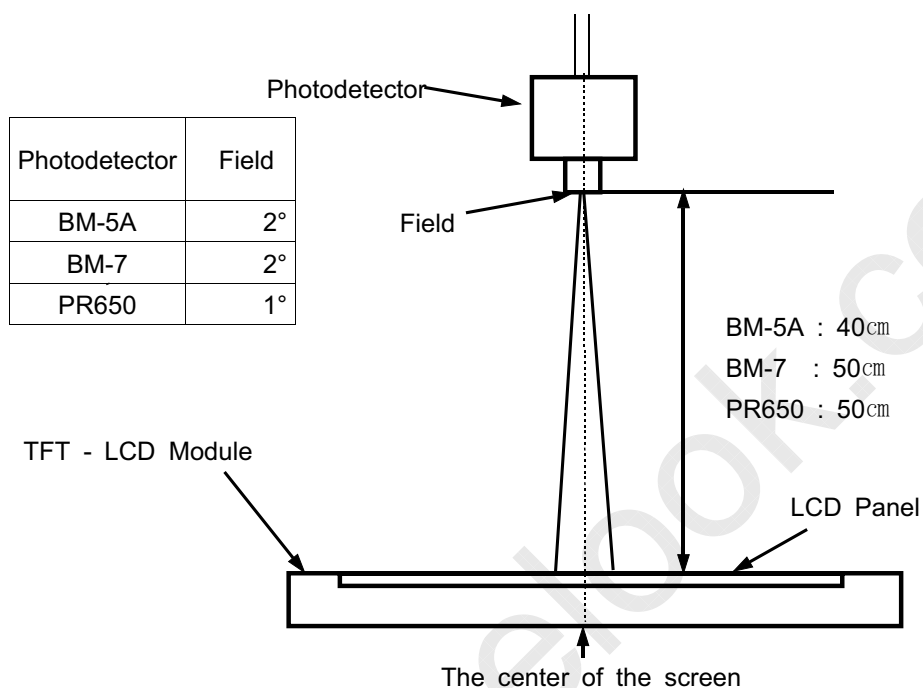
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio (Center of screen)		C/R	Normal  $\phi = 0$ $\theta = 0$  Viewing Angle	500	700	-		(3) BM-5A
Response Time	Rising	Tr		-	2	4	msec	(5) BM-7
	Falling	Tf		-	6	10		
Luminance of White (Center of screen)		YL		200	250	-	cd/m2	(6) BM-5A
Color Chromaticity (CIE 1931)	Red	Rx		0.600	0.630	0.660		(7) PR650
		Ry		0.300	0.330	0.360		
	Green	Gx		0.270	0.300	0.330		
		Gy		0.550	0.580	0.610		
	Blue	Bx		0.120	0.150	0.180		
		By		0.060	0.090	0.120		
	White	Wx		0.283	0.313	0.343		
		Wy		0.299	0.329	0.359		
Viewing Angle	Hor.	$\theta$ L	$CR \geq 10$	65	75	-	Degrees	(8) BM-5A
		$\theta$ R		65	75	-		
	Ver.	$\phi$ H		50	60	-		
		$\phi$ L		65	75	-		
Brightness Uniformity (9 Points)		Buni		-	-	25	%	(4) BM-5A

### Note (1) Test Equipment Setup

The measurement should be executed in a stable, windless and dark room between 30min and 40min after lighting the back-light at the given temperature for stabilization of the back-light. This should be measured in the center of screen.

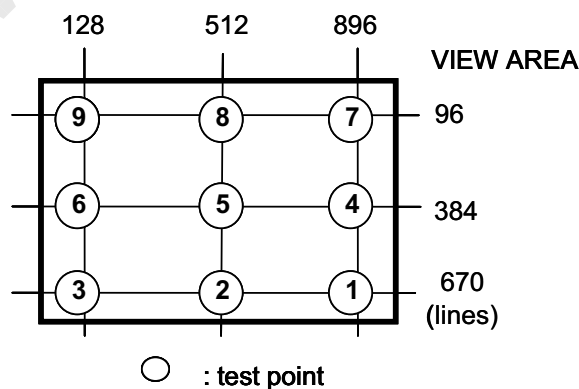
Single lamp current : 8.0mA (Refer to the note(1) in the page 13 for more information.)

Environment condition :  $T_a = 25 \pm 2 \text{ }^{\circ}\text{C}$



Optical Measuring Equipment Setup

### Note (2) Definition of test point



Note (3) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point⑤ of the panel

$$CR = \frac{G_{\max}}{G_{\min}}$$

Gmax : Luminance with all pixels white

Gmin : Luminance with all pixels black

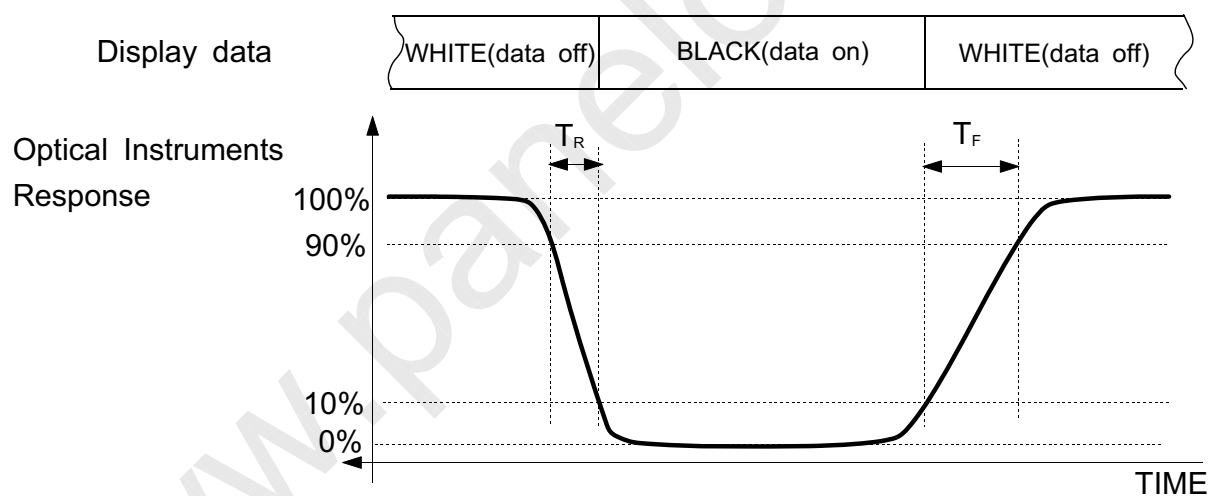
Note (4) Definition of 9 points brightness uniformity

$$B_{uni} = 100 * \frac{(B_{\max} - B_{\min})}{B_{\max}}$$

Bmax : Maximum brightness

Bmin : Minimum brightness

Note (5) Definition of Response time : Sum of Tr, Tf



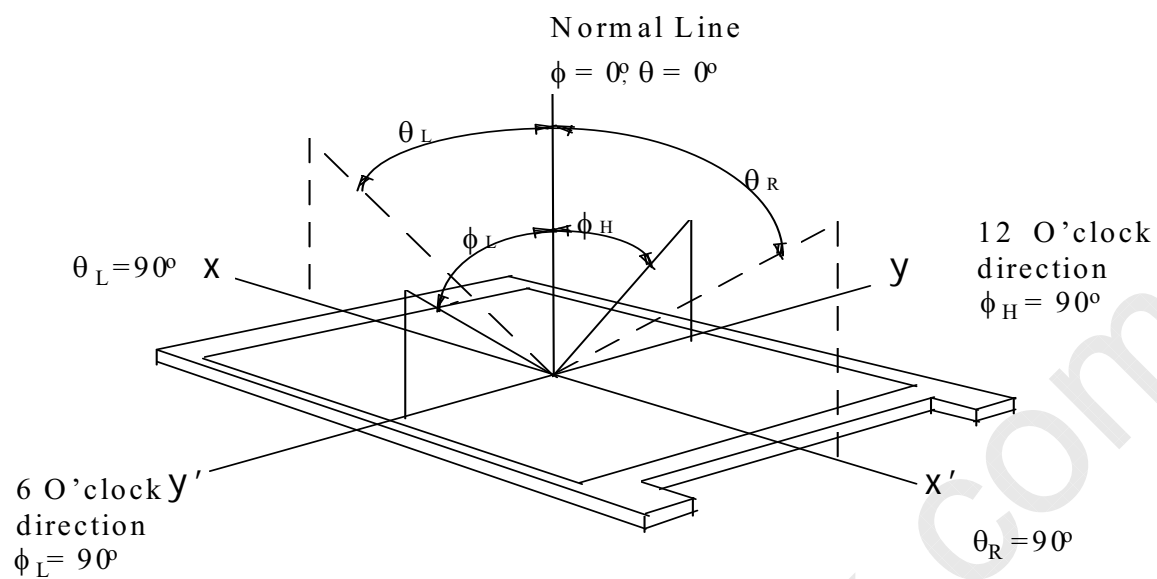
Note (6) Definition of Luminance of White : Luminance of white at center point⑤.

Note (7) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point⑤.



Note (8) Definition of Viewing Angle : Viewing angle range (CR  $\geq 10$  )



### 3. Electrical Characteristics

#### 3.1 TFT LCD MODULE

Ta = 25°C

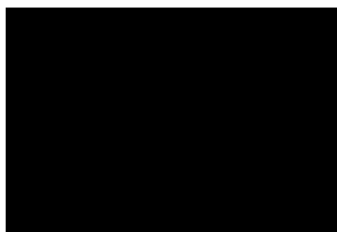
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
Power Supply Voltage		VCC	3.0	3.3	3.6	V	(1)
Differential Input Threshold Voltage		VH	-	-	+100	mV	VCM = 1.2V
		VL	-100	-	-	mV	
Power Consumption	(a) White		-	600	-	mA	(2),(3)
	(b) Black		-	650	-	mA	
	(c) Dot		-	700	800	mA	
Vsync Frequency		fV	55	60	77	Hz	-
Hsync Frequency		fH	47.6	48.4	62	KHz	
Main Frequency		fDCLK	50	65	80	MHz	
Rush Current		IRUSH	-	-	3.0	A	(5)

Note (1) The connector for display data & timing signal should be connected.(Vss=0V)

(2) fV = 60Hz, fDCLK = 65MHz, VDD = 3.3V, DC Current.

(3) Power dissipation check pattern(LCD Module only)

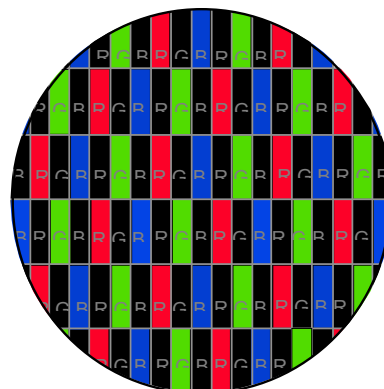
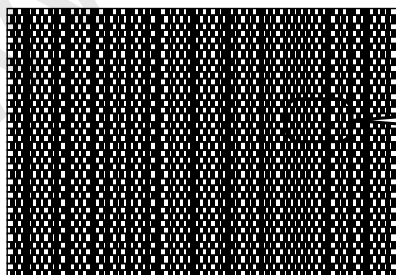
a) Black Pattern



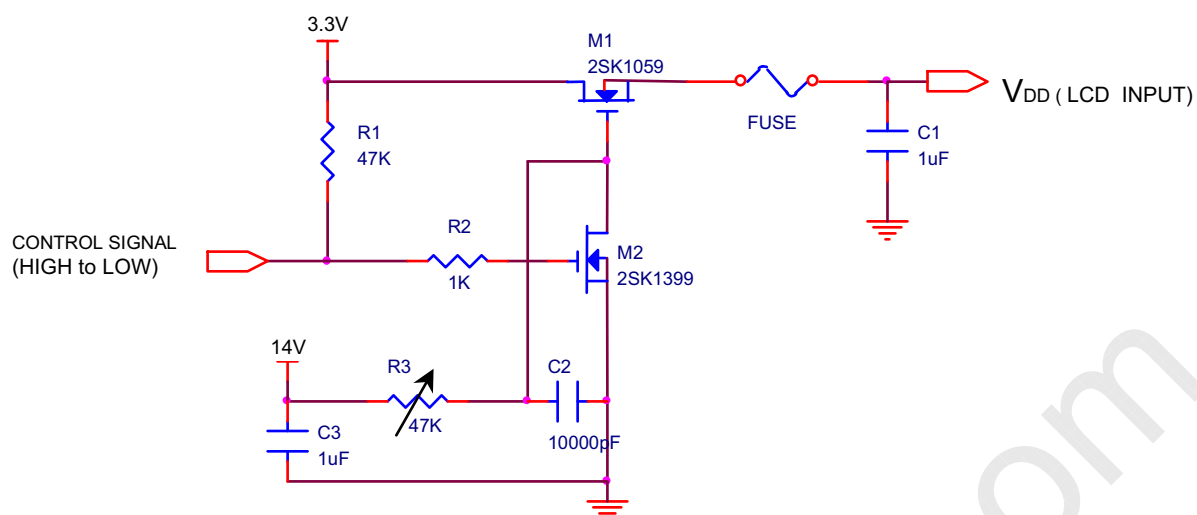
b) White Pattern



c) Dot Pattern



#### (4) Measurement Conditions



Control Signal : High(+3.3V) → Low(Ground)

All Signal lines to panel, except for power 3.3V : Ground

The rising time of supplied voltage is controlled to 470us by R3 and C2 value.

### 3.2 BACK-LIGHT UNIT

The back-light system is an edge - lighting type with 2 CCFTs ( Cold Cathode Fluorescent Tube ) The characteristics of two lamps are shown in the following tables.

$T_a = 25 \pm 2^\circ\text{C}$

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Lamp Current	IL	3.0	8.0	9.0	mArms	(1)
Lamp Voltage	VL	-	560	-	Vrms	
Lamp Frequency	fL	40	-	60	kHz	(2)
Operating Life Time	Hr	50,000	-	-	Hour	(3)
Startup Voltage	Vs	-	-	25°C:1,450	Vrms	(4)
				0°C :1,680		

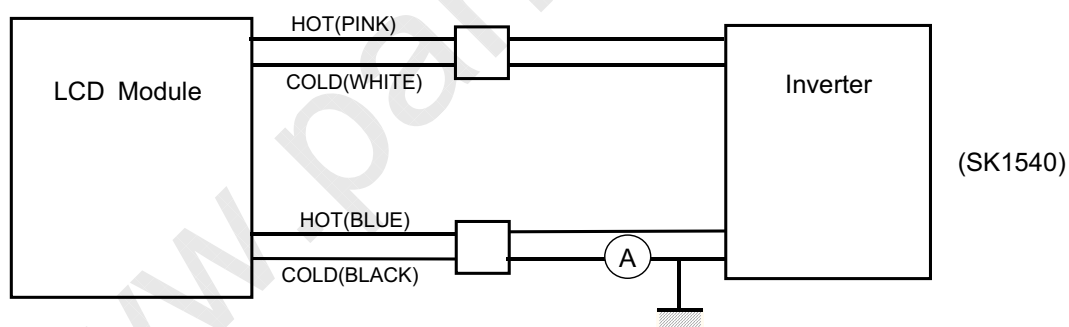
**Note) The wave form of the inverter output voltage must be area symmetric and the design of the inverter must have specifications for the modularized lamp.**

The performance of the back-light, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the back-light and the inverter (poor lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Note (1) Lamp current is measured with current meter for high frequency as shown below.

Refer to the block diagram of the back-light unit in the next page for more information.

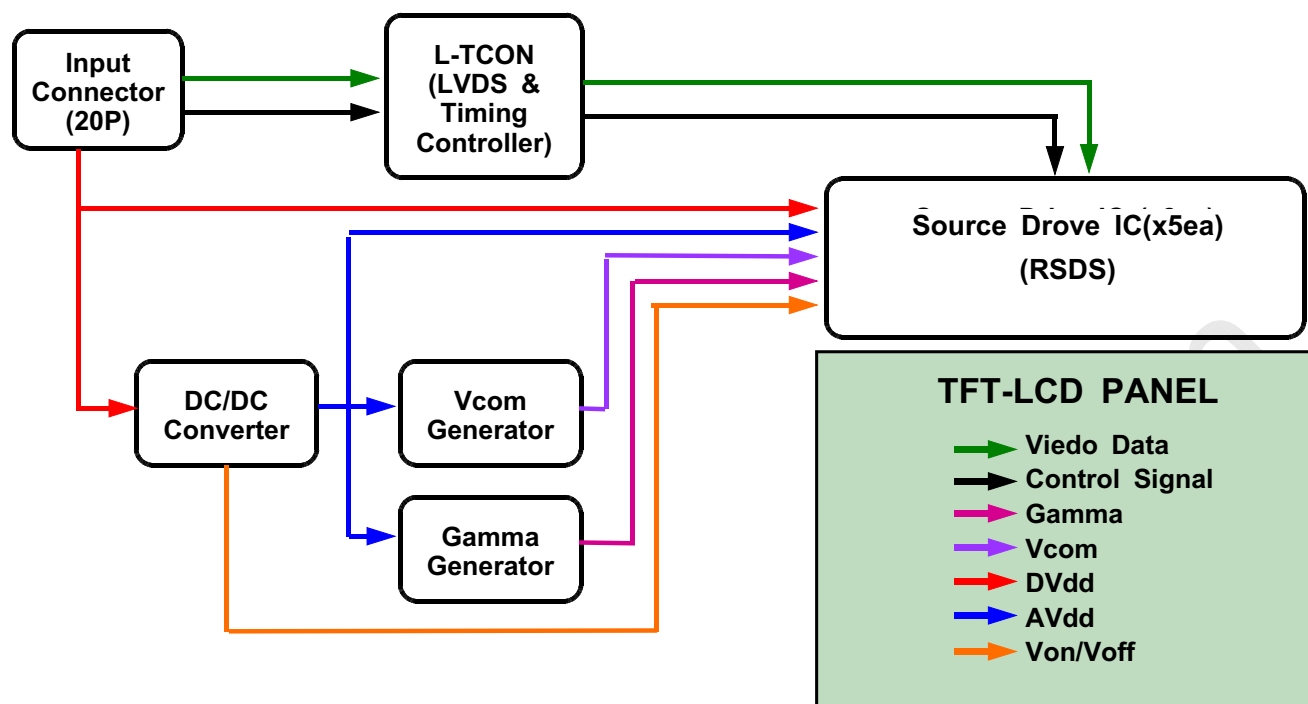
Specified values are for a single lamp.



- (2) Lamp frequency which may produce interference with horizontal synchronous frequency may cause line flow on the display. Therefore lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- (3) Life time (Hr) of a lamp is defined as the time in which it continues to operate under the condition of  $T_a = 25 \pm 2^\circ\text{C}$  and  $I_L = 8.0\text{mArms}$  for a lamp until the brightness becomes 50% or lower than it's original value. Operating condition is lamp unit itself, not module assembly at operating current 8.0mA.
- (4) If an inverter has shutdown function, it should keep its output for over 1 second even if the lamp connector is open. Otherwise the lamps may not be turned on.
- (5) Because the inverter uses high voltage, please disconnect it from the power before assembling or disassembling.

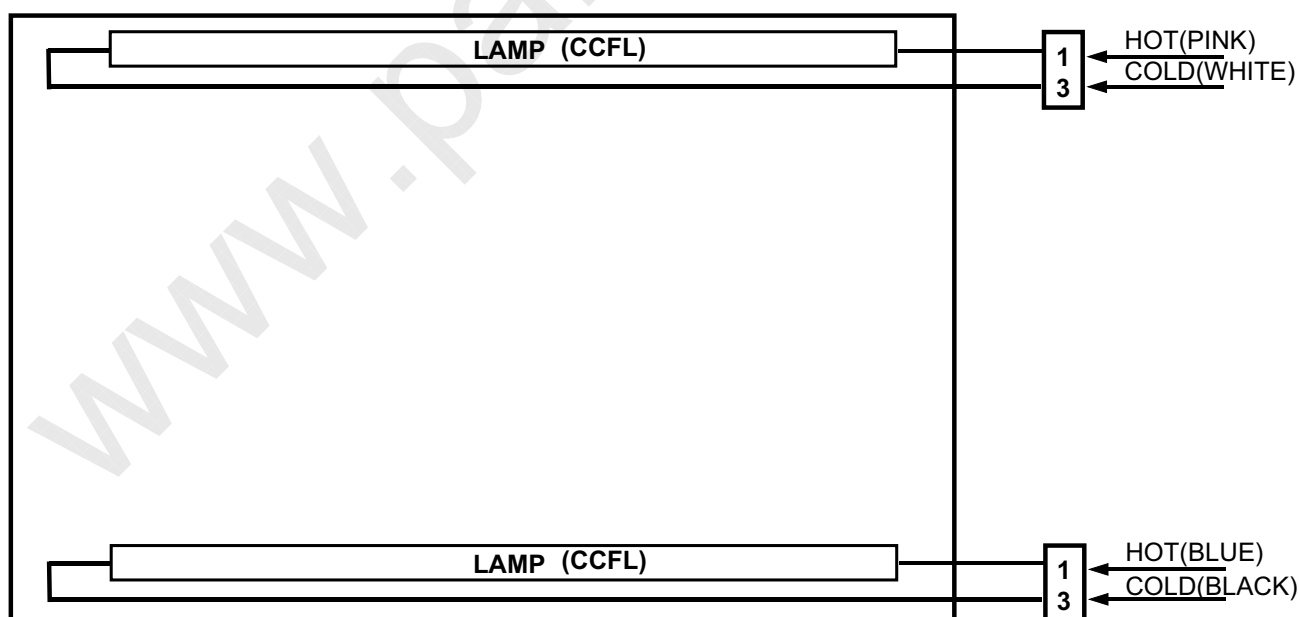
## 4. Block Diagram

### 4.1 TFT LCD MODULE



### 4.2 BACK-LIGHT UNIT

Connector : JST BHR-03VS-1(Module-side)



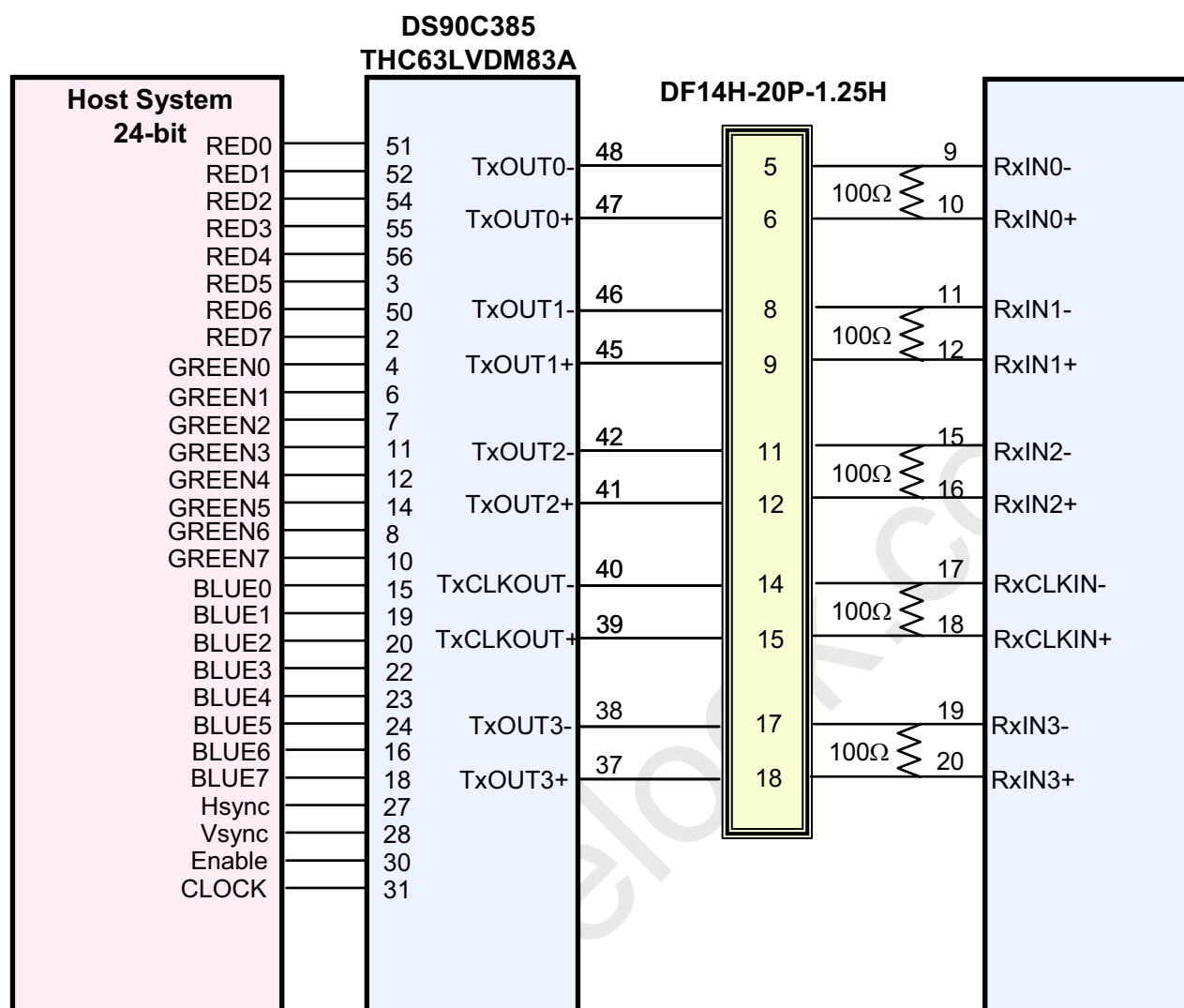
## 5. Input Terminal Pin Assignment

### 5.1. Input Signal & Power ( Connector : Hirose DF14H-20P-1.25H or Equivalent)

Pin No.	Symbol	Function	Remark
1	VDD	Power Supply 3.3V	
2	VDD	Power Supply 3.3V	
3	GND	Ground	
4	GND	Ground	
5	OD-RX0-	ODD Receiver Signal(-)	
6	OD-RX0+	ODD Receiver Signal(+)	
7	GND	Ground	
8	OD-RX1-	ODD Receiver Signal(-)	
9	OD-RX1+	ODD Receiver Signal(+)	
10	GND	Ground	
11	OD-RX2-	ODD Receiver Signal(-)	
12	OD-RX2+	ODD Receiver Signal(+)	
13	GND	Ground	
14	OD-RXCLK-	ODD Receiver Clock Signal(-)	
15	OD-RXCLK+	ODD Receiver Clock Signal(+)	
16	GND	Ground	
17	OD-RX3-	ODD Receiver Signal(-)	
18	OD-RX3+	ODD Receiver Signal(+)	
19	*CE	For LCD internal use only. Do not Connect.	
20	*CTL	For LCD internal use only. Do not Connect.	

Note ) \* If the system already uses the 19 , 20pins, it should keep under GND level.  
The Voltage applied to those pins should not exceed -200mV.

## 5.2 LVDS Interface



Note : The LCD Module uses a 100ohm resistor between positive and negative lines of each receiver input.







## 5.5 Input Signals, Basic Display Colors and Gray Scale of Each Colors

COLOR	DISPLAY (8bit)	DATA SIGNAL																												GRAY SCALE LEVEL
		RED								GREEN								BLUE												
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7					
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-		
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	-			
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	-			
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-			
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-			
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	-			
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	-			
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-			
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0			
	DARK ↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1			
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2			
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:				R3~ R252			
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:							
	↓ LIGHT	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R252			
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R252			
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R252			
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0			
	DARK ↑	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1			
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2			
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:				G3~ G252			
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:							
	↓ LIGHT	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	G252			
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	G252			
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	G252			
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0			
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B1			
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	B2			
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:				B3~ B252			
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:							
	↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	B252			
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	B252			
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B252			

Note) Definition of Gray

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage



## 6. Interface Timing

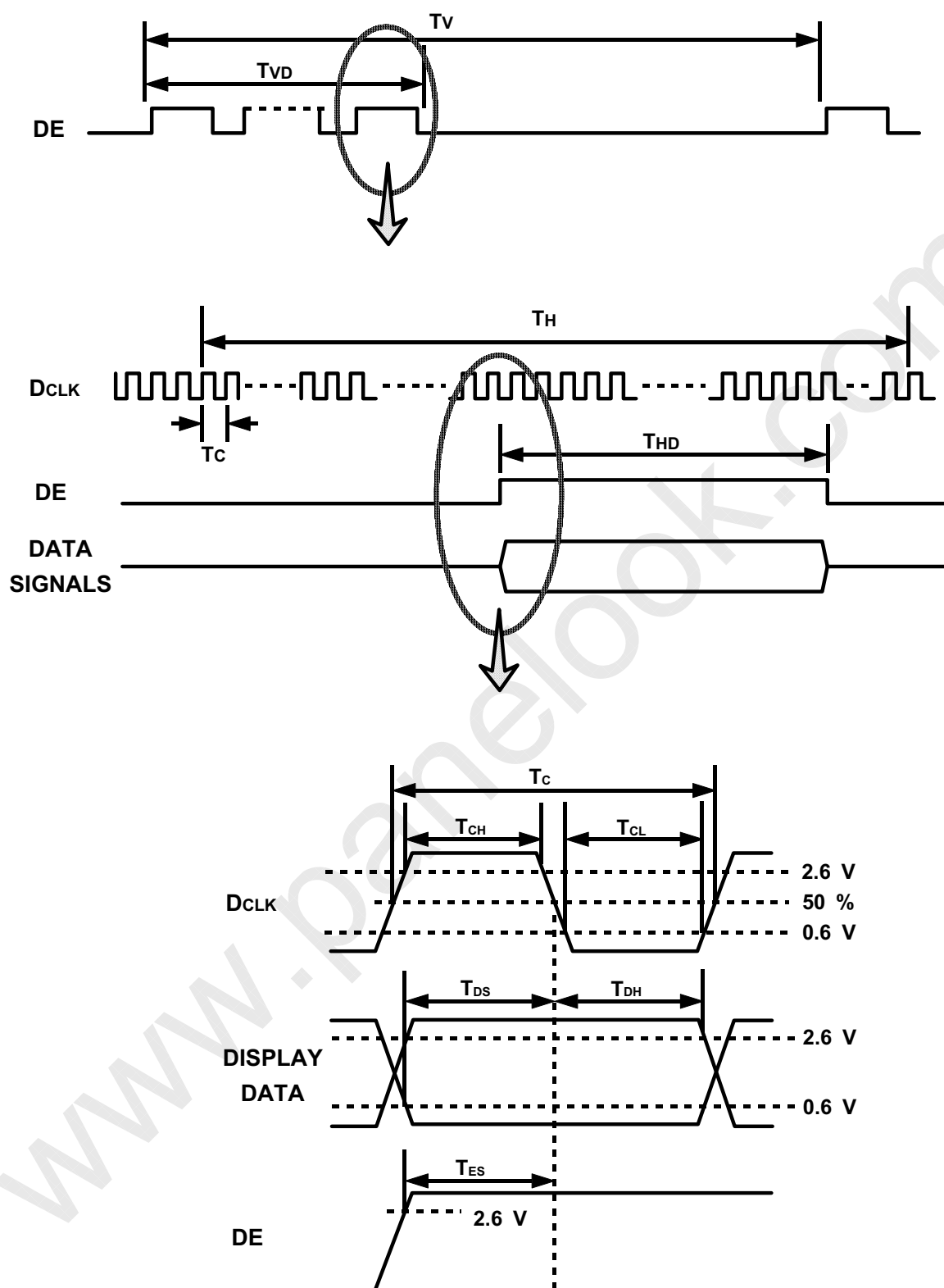
### 6.1 Timing Parameters ( DE only mode )

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Clock	Frequency	1/Tc	50	65	80	MHz
	High Time	TCH	2	-	-	nsec
	Low Time	TCL	2	-	-	nsec
Data	Setup Time	TDS	4	-	-	nsec
	Hold Time	TDH	4	-	-	nsec
Data Enable	Setup Time	TES	2	-	-	nsec
Frame Frequency	Cycle	Tv	-	16.7	12.9	msec
			772	806	870	lines
Vertical Active Display Term	Display Period	TVD	768	768	768	lines
One Line Scanning Time	Cycle	TH	1244	1344	1494	clocks
Horizontal Active Display Term	Display Period	THD	1024	1024	1024	clocks

Note (1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system

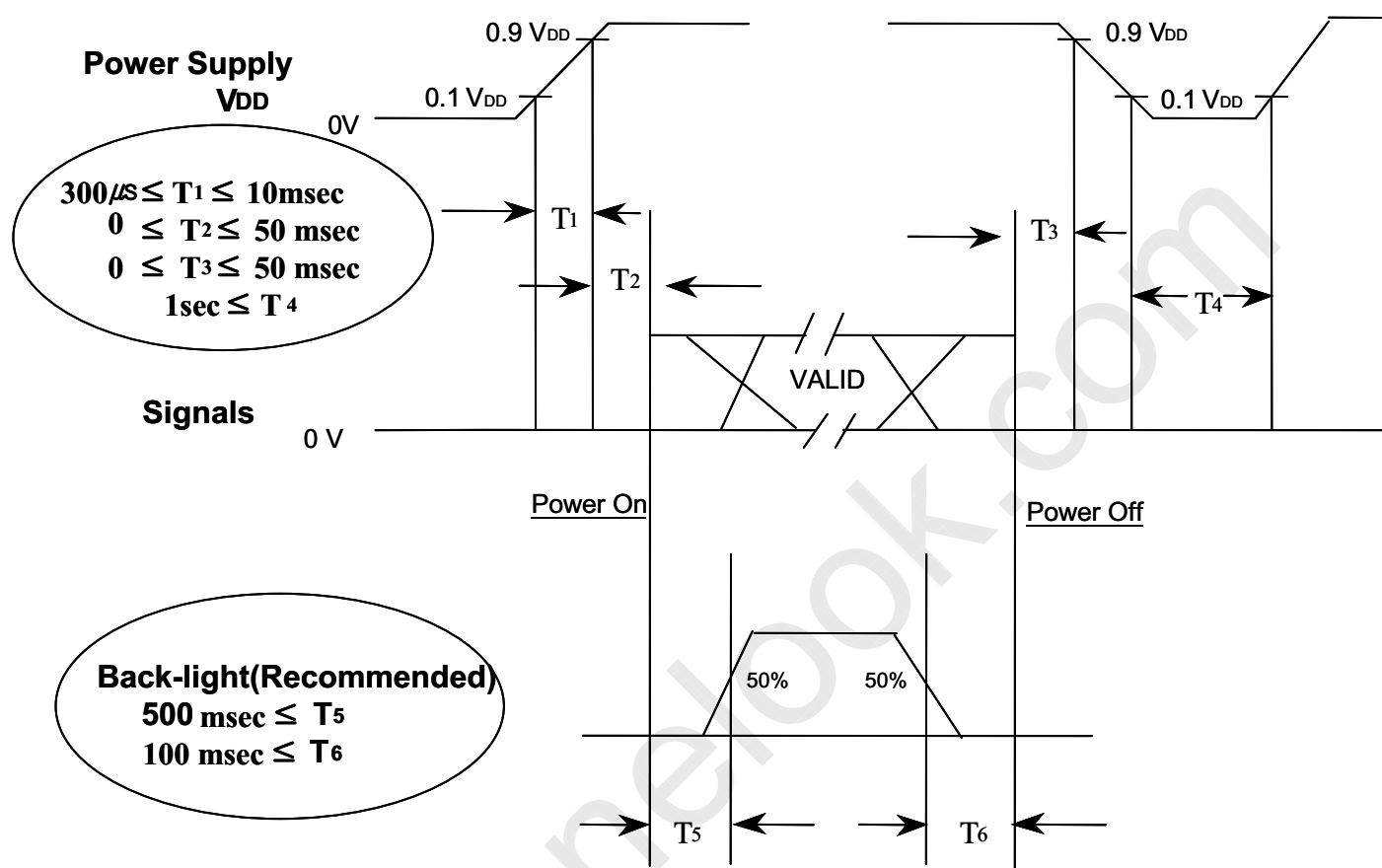
(2) Internal Vcc = 3.3V

## 6.2 Timing diagrams of interface signal ( DE only mode )



### 6.3 Power ON/OFF Sequence

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

- Note. (1) The supply voltage of the external system for the module input should be the same as the definition of V<sub>DD</sub>.
- (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily show abnormal screen.
- (3) In case of V<sub>DD</sub> = off level, please keep the level of input signals low or keep a high impedance.
- (4) T<sub>4</sub> should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal should not be kept at high impedance when the power is on.



## 7. Outline Dimension

*[ Refer to the next page ]*

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## 8. General Precautions

### 8.1 Handling

- (a) When the module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.
- (d) Note that polarizers are very fragile and could be damage deasily. Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the module from static, or the CMOS Gate Array IC would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the module.
- (l) Do not pull or fold the lamp wire.
- (m) Do not adjust the variable resistor located on the module.
- (n) Protection film for polarizer on the module should be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (o) Pins of I/F connector should not be touched directly with bare hands.

## 8.2 Storage

- (a) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storing.

## 8.3 Operation

- (a) Do not connect or disconnect the module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the item 6.3 "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back-light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back-light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

## 8.4 Others

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. ( supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)  
Otherwise the module may be damaged.
- (d) If the module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.